

**Safety Data Sheet**  
**acc. to OSHA HCS**

Printing date 08/09/2023

Reviewed on 08/09/2023

**1 Identification**

- **Product identifier**
- **Trade name:** KMSF® Developer
- **Product number:** B020100
- **CAS Number:**  
120-92-3
- **EC number:**  
204-435-9
- **Index number:**  
606-025-00-9
- **Application of the substance / the mixture** Thinner, Diluent
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Kayaku Advanced Materials, Inc.  
200 Flanders Road  
Westborough, MA 01581  
Tel: (617) 965-5511  
Fax: (617) 965-5818
- **Information department:**  
Product Safety  
Email: [productsafety@kayakuam.com](mailto:productsafety@kayakuam.com)
- **Emergency telephone number:**  
Kayaku Advanced Materials : 617-965-5511  
Chemtrec USA Emergency : 800-424-9300  
Chemtrec International Emergency : 703-527-3887

**2 Hazard(s) identification**

- **Classification of the substance or mixture**



GHS02 Flame

Flammable Liquids 3 H226 Flammable liquid and vapor.



GHS07

Skin Irritation 2      H315 Causes skin irritation.  
Eye Irritation 2A      H319 Causes serious eye irritation.

- **Label elements**
- **GHS label elements**  
The substance is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS02    GHS07

- **Signal word** Warning

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**· Hazard statements**
*H226 Flammable liquid and vapor.*
*H315 Causes skin irritation.*
*H319 Causes serious eye irritation.*
**· Precautionary statements**
*P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.*
*P261 Avoid breathing dust/fume/gas/mist/vapors/spray*
*P280 Wear protective gloves/protective clothing/eye protection/face protection.*
*P301+P310 If swallowed: Immediately call a poison center/doctor.*
*P302+P352 If on skin: Wash with plenty of soap and water.*
*P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.*
*P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.*
*P333+P313 If skin irritation or rash occurs: Get medical advice/attention.*
*P337+P313 If eye irritation persists: Get medical advice/attention.*
*P370+P378 In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon dioxide.*
*P403+P235 Store in a well-ventilated place. Keep cool.*
*P501 Dispose of contents/container in accordance with local/regional/national/international regulations.*
**· Classification system:**
**· NFPA ratings (scale 0 - 4)**


Health = 2

Fire = 3

Reactivity = 0

**· HMIS-ratings (scale 0 - 4)**


Health = 2

Fire = 3

Reactivity = 0

**· Other hazards**
**· Results of PBT and vPvB assessment**
**· PBT:** Not applicable.

**· vPvB:** Not applicable.

### 3 Composition/information on ingredients

**· Chemical characterization: Substances**
**· CAS No. Description**

120-92-3 Cyclopentanone

**· Identification number(s)**
**· EC number:** 204-435-9

**· Index number:** 606-025-00-9

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**4 First-aid measures****· Description of first aid measures****· General information:** Immediately remove any clothing soiled by the product.**· After inhalation:**

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

**· After skin contact:** Immediately wash with water and soap and rinse thoroughly.**· After eye contact:**

Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.

**· After swallowing:**

Do not induce vomiting unless instructed to do so by a physician. Wash out mouth with water and keep person at rest. Seek immediate medical attention.

**· Information for doctor:****· Most important symptoms and effects, both acute and delayed** Dizziness**· Indication of any immediate medical attention and special treatment needed** Treat symptomatically.**5 Fire-fighting measures****· Extinguishing media****· Suitable extinguishing agents:**

Alcohol resistant foam

Fire-extinguishing powder

Carbon dioxide

**· For safety reasons unsuitable extinguishing agents:** Water with full jet**· Special hazards arising from the substance or mixture**

Containers may explode due to pressure increase when container is exposed to extreme heat. Vapors may travel a considerable distance to a source of ignition and flash back along vapor trail.

**· Advice for firefighters****· Protective equipment:** Wear SCBA.**6 Accidental release measures****· Personal precautions, protective equipment and emergency procedures**

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

Keep away from ignition sources

**· Environmental precautions:** Do not allow to enter sewers/ surface or ground water.**· Methods and material for containment and cleaning up:**

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Ensure adequate ventilation.

Do not flush with water or aqueous cleansing agents

**· Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

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### · Protective Action Criteria for Chemicals

· <b>PAC-1:</b>	
	0.87 ppm
· <b>PAC-2:</b>	
	9.5 ppm
· <b>PAC-3:</b>	
	57 ppm

## 7 Handling and storage

- **Handling:**
- **Precautions for safe handling**  
 Ensure good ventilation/exhaust at the workplace.  
 Prevent formation of aerosols.  
 Keep away from heat and direct sunlight.
- **Information about protection against explosions and fires:**  
 Keep ignition sources away - Do not smoke.  
 Use explosion-proof apparatus / fittings and spark-proof tools.  
 Protect against electrostatic charges.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and containers:** Store in a cool location.
- **Information about storage in one common storage facility:**  
 Do not store together with oxidizing and acidic materials.  
 Do not store together with alkalis (caustic solutions).
- **Further information about storage conditions:**  
 Store under lock and key and with access restricted to technical experts or their assistants only.  
 Protect from heat and direct sunlight.  
 Store receptacle in a well ventilated area.
- **Specific end use(s)** No further relevant information available.

## 8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see section 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:** Not required.
- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**  
 Keep away from food and beverages.  
 Immediately remove all soiled and contaminated clothing.  
 Wash hands before breaks and at the end of work.  
 Avoid contact with the eyes and skin.
- **Respiratory equipment:**  
 In case of low exposure, use cartridge respirator. In case of intensive or longer exposure, use SCBA.

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**· Protection of hands:**


Protective gloves

**· Material of gloves** Nitrile rubber, NBR

**· Penetration time of glove material** Contact glove manufacture for break-through time.

**· Eye protection:**


Tightly sealed goggles

**· Body protection:** Long-sleeved work clothes

### 9 Physical and chemical properties

**· Information on basic physical and chemical properties**
**· General Information**
**· Appearance:**

<b>Form:</b>	Liquid
<b>Color:</b>	Clear
<b>Odor:</b>	Characteristic
<b>Odor threshold:</b>	Not determined.

**· pH-value:** Not determined.

**· Change in condition**

<b>Melting point/Melting range:</b>	-51.3 °C (-60.3 °F)
<b>Boiling point/Boiling range:</b>	130 °C (266 °F)

**· Flash point:** 30 °C (86 °F)

**· Flammability (solid, gaseous):** Not applicable.

**· Auto igniting:** 430 °C (806 °F)

**· Decomposition temperature:** Not determined.

**· Ignition temperature:** Not determined.

**· Danger of explosion:** Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

**· Explosion limits:**

<b>Lower:</b>	Not determined.
<b>Upper:</b>	Not determined.

**· Vapor pressure at 50 °C (122 °F):** <200 hPa (<150 mm Hg)

**· Density at 20 °C (68 °F):** 0.9502/20°C g/cm<sup>3</sup> (7.92942/166.9°C lbs/gal)

**· Relative density** Not determined.

**· Vapor density** Not determined.

**· Evaporation rate** Not determined.

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- |   |  |
|---|--|
| <b>· Solubility in / Miscibility with Water:</b>  | Water miscible No                          |
| <b>· Partition coefficient (n-octanol/water):</b> | Not determined.                            |
| <b>· Viscosity:</b>                               |  |
| <b>Dynamic:</b>                                   | Not determined.                            |
| <b>Kinematic:</b>                                 | Not determined.                            |
| <b>Organic solvents:</b>                          | 100 %                                      |
| <b>    Solids content:</b>                        | 0 %  |
| <b>· Other information</b>                        | No further relevant information available. |

### 10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability** Stable
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions**  
     Danger of polymerization.  
     Possible formation of peroxide.  
     Reacts with strong acids.
- **Conditions to avoid**  
     Heat, flames and sparks. Extremes of temperature and direct sunlight.  
     Contact with incompatible materials.
- **Incompatible materials:** Strong Oxidizing Agents, Strong Acids, Strong Bases
- **Hazardous decomposition products:** Carbon monoxide and carbon dioxide

### 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

 · **LD/LC50 values that are relevant for classification:**

#### 120-92-3 Cyclopentanone

Oral	LD50	1180 mg/kg (Rat)
Dermal	LD50	>2000 mg/kg (rabbit)
Inhalative	LC50/4 h	>19.5 mg/l (Rat)

- **Primary irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Irritating effect.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:**
- **Carcinogenic categories**

 · **IARC (International Agency for Research on Cancer)**

Substance is not listed.

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**· NTP (National Toxicology Program)**

Substance is not listed.

**· OSHA-Ca (Occupational Safety & Health Administration)**

Substance is not listed.

### 12 Ecological information

**· Toxicity**
**· Aquatic toxicity:**
**120-92-3 Cyclopentanone**

EC50/48 h 100 mg/l (daphnia magna)

EC50/72 h &gt; 100 mg/l (scenedesmus subspicatus)

LC50/96 h &gt; 100 mg/l (fish)

**· Persistence and degradability** No further relevant information available.

**· Behavior in environmental systems:**
**· Bioaccumulative potential** No further relevant information available.

**· Mobility in soil** No further relevant information available.

**· Additional ecological information:**
**· General notes:**

Water hazard class 1 (Assessment by list): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

**· Results of PBT and vPvB assessment**
**· PBT:** Not applicable.

**· vPvB:** Not applicable.

**· Other adverse effects** No further relevant information available.

### 13 Disposal considerations

**· Waste treatment methods**
**· Recommendation:**

Must not be disposed of as regular garbage/trash. Do not allow product to reach sewage system.

Disposal must be made in accordance with Federal, State, and Local regulations.

**· Uncleaned packagings:**
**· Recommendation:** Disposal must be made in accordance with Federal, State, and Local regulations.

### 14 Transport information

**· UN-Number**
**· DOT, ADR, IMDG, IATA**

UN2245

**· UN proper shipping name**
**· DOT, ADR, IMDG, IATA**

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 · **Transport hazard class(es)**

 · **DOT**

 · **Class**

3 Flammable liquids

 · **Label**

3

 · **ADR, IMDG, IATA**

 · **Class**

3 Flammable liquids

 · **Label**

3

 · **Packing group**

 · **DOT, ADR, IMDG, IATA**

III

 · **Environmental hazards:**

 · **Marine pollutant:**

No

 · **Special precautions for user**

Warning: Flammable liquids

 · **Hazard identification number (Kemler code):**

30

 · **EMS Number:**

F-E,S-D

 · **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**

Not applicable.

 · **UN "Model Regulation":**

UN2245, CYCLOPENTANONE, 3, III

### 15 Regulatory information

 · **Safety, health and environmental regulations/legislation specific for the substance or mixture**

 · **Sara**

 · **Section 355 (extremely hazardous substances):**

Substance is not listed.

 · **Section 313 (Specific toxic chemical listings):**

Substance is not listed.

 · **TSCA (Toxic Substances Control Act):** All ingredients are listed or comply with TSCA regulations.

 · **Hazardous Air Pollutants**

Substance is not listed.

 · **Proposition 65**

 · **Chemicals known to cause cancer:**

Substance is not listed.

 · **Chemicals known to cause reproductive toxicity for females:**

Substance is not listed.

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· **Chemicals known to cause reproductive toxicity for males:**

Substance is not listed.

· **Chemicals known to cause developmental toxicity:**

Substance is not listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

Substance is not listed.

· **TLV (Threshold Limit Value)**

Substance is not listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

Substance is not listed.

· **Massachusetts State Right To Know List**

120-92-3 Cyclopentanone

· **New Jersey State Right To Know List**

120-92-3 Cyclopentanone

· **Pennsylvania Hazardous Substances List**

120-92-3 Cyclopentanone

· **California SCAQMD Rule 443.1 VOC's: 950 g/L**

· **GHS label elements**

The substance is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS02 GHS07

· **Signal word** Warning

· **Hazard statements**

H226 Flammable liquid and vapor.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

· **Precautionary statements**

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P301+P310 If swallowed: Immediately call a poison center/doctor.

P302+P352 If on skin: Wash with plenty of soap and water.

P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

P370+P378 In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon dioxide.

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P403+P235 Store in a well-ventilated place. Keep cool.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

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**16 Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Product safety department· **Contact:** Tom Cole, EHS Manager (tcole@kayakuam.com)· **Revision History:**

The manufacturer's information in Section 1, the product hazard information in Section 2 and the component hazard information in Section 3 have been updated.

· **Date of preparation / last revision** 08/09/2023· **Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Flammable Liquids 3: Flammable liquids – Category 3

Skin Irritation 2: Skin corrosion/irritation – Category 2

Eye Irritation 2A: Serious eye damage/eye irritation – Category 2A

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